Bioprocess Strategies to Mitigate the Impact of Proteases on Adeno-Associated Viral (AAV) Vector VP1 Capsid Content

Background

- AAV vectors are currently being exploited as effective vehicles for gene therapy applications. The insect cell-baculovirus system is a major workhorse for their production at preclinical and clinical stages.
- A handful of studies (Galibert et al., 2018; Kaba et al., 2004) have suggested that baculovirus proteases may impact the nature of recombinant proteins (e.g, AAV capsids) and specifically cause degradation of the vector's VP1 protein, which has been determined to be important for virus infectivity.

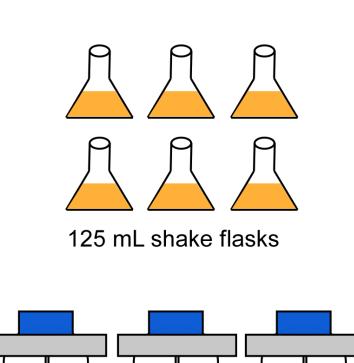
Objective

Design bioprocess strategies that may inhibit protease activity, and by extension prevent the reduction of AAV VP1 levels in purified capsids.

+ Insect cells

+Insect cell medium

Methodology



3L stirred tank bioreactors

AAV purification: -Affinity chromatography -Anion exchange chromatography

Physicochemica **Treatments** ∖ pH shift ′、 🌶 🌒 5.5 / 6.8 Temperature shift 23°C, 37°C + rBV (GOI and AAV Rep/Cap) \searrow Salt addition

> **AAV** analytics: -Reverse-phase HPLC -Capillary electrophoresis -Mass spectrometry

Juan Aponte-Ubillus¹, Santosh Pande¹, Crystal Lee¹, Monica Hwu¹, Joseph Peltier¹ ¹BioMarin Pharmaceutical Inc., Novato, CA, USA

Results

- Cell culture growth trends were comparable, with differences in final viable cell density (A)
- Addition of E64 protease inhibitor, as well as a late 23°C temp shift, effectively kept protease low (B) and showed the highest VP1 levels (C)

Bioreactor experiment confirmed temp shift prevented AAV VP1 degradation over time

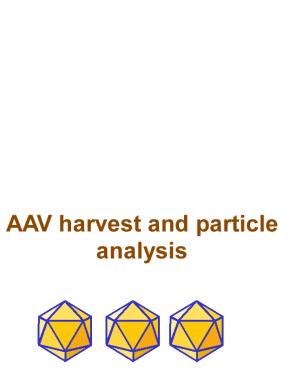
- Comparable cell growth, slightly higher final cell viability % in testing conditions (A)
- All tested conditions prevented elevated protease levels (B, ~90% reduction)
- Both E64+ and 23°C temp shift conditions generated AAV particles with ~50% higher VP1 (C)

Salt addition at late timepoint contributed to higher VP1 profile

- Addition of an inorganic salt at micromolar concentration reduced protease levels by ~70% (A), and increased AAV VP1 levels by ~50% with one serotype X (B)
- Testing of 23°C shift and salt addition showed no additive effect on VP1 levels, AAV serotype Y (C)

Conclusion

➤ 23°C temp shift and salt addition mitigated undesired effects of proteases released during insect cell culture, which appear to have a positive effect on the capsids of AAV vectors.



Low temperature change maintained protease levels low, and led to higher AAV VP1 levels

